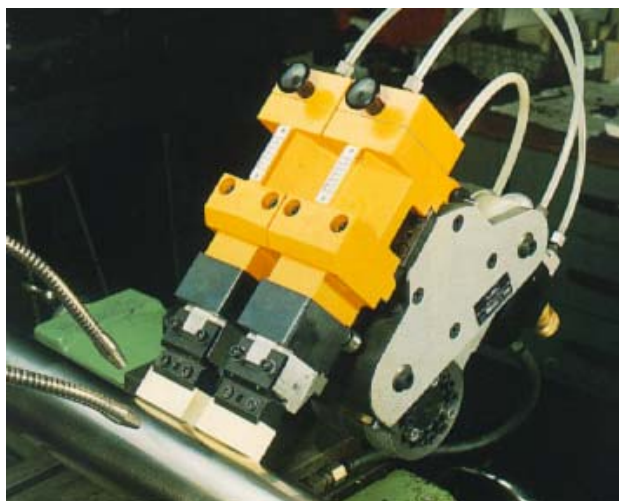


Superfinishing Attachment SG 50 /75

Machining examples

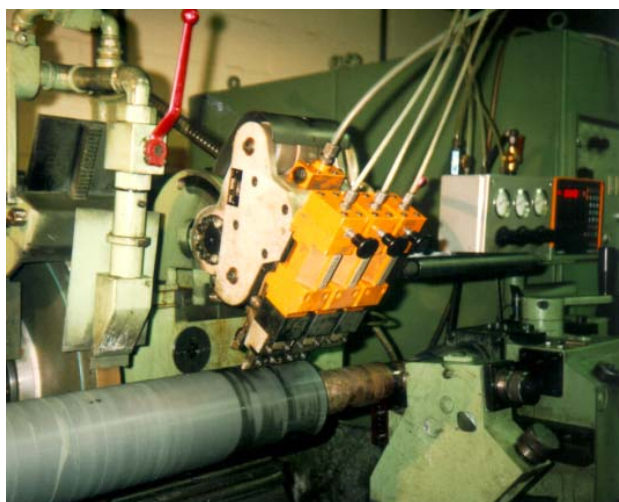
chromium plated piston rod

Superfinishing of a chromium plated piston rod between centres by means of a Superfinishing Attachment SG 75 with two stone guides SF 50 on a lathe



roller coated with ceramics

Superfinishing of a coated piston rod between centres by means of a Superfinishing Attachment SG 75 with three stone guides SF 35 used on a grinding machine



Superfinishing Attachment SG 50 /75 Machining examples



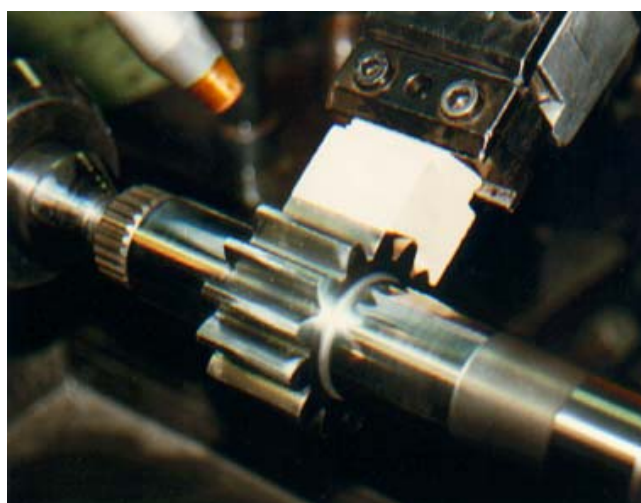
gear pump shaft

Superfinish plunge cut machining of both bearings between centres by means of a Superfinishing Attachment SG 50 with two stone guides SF 35 on a lathe



gear pump shaft

Superfinish plunge cut machining of the tip circle diameter between centres by means of a Superfinishing Attachment SG 50 with one stone guide SF 35 on a lathe

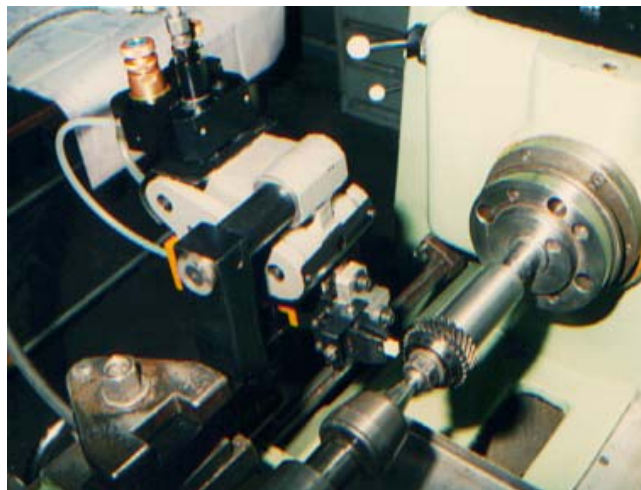


Superfinishing Attachment SG 50 /75

Machining examples

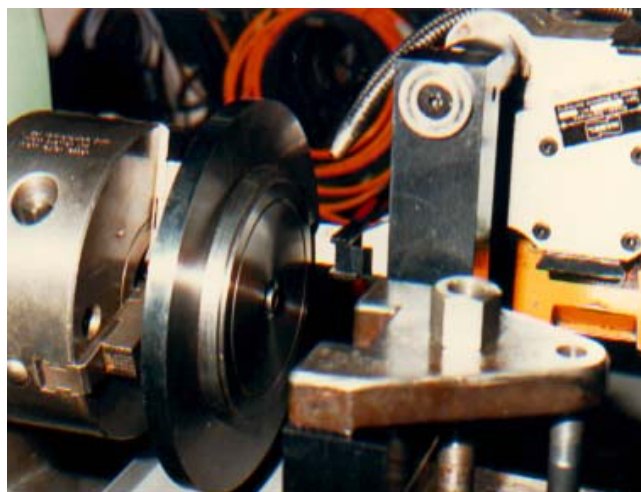
speed gear

Superfinish plunge cut machining of the synchronising cone by means of a Superfinishing Attachment SG 50 with one stone guide SF 35 on a lathe



cover

Superfinish plunge cut machining of the flat face by means of a Superfinishing Attachment SG 50 with one stone guide SF 35 on a lathe



Superfinishing Attachment SG 50 /75

Machining examples



HONEN SUPERFINISHEN

brake drum

Superfinish plunge cut machining of the brake area after turning by means of a Superfinishing Attachment SG 50 with one stone guide SF 35 and a special designed stone holder on a lathe

